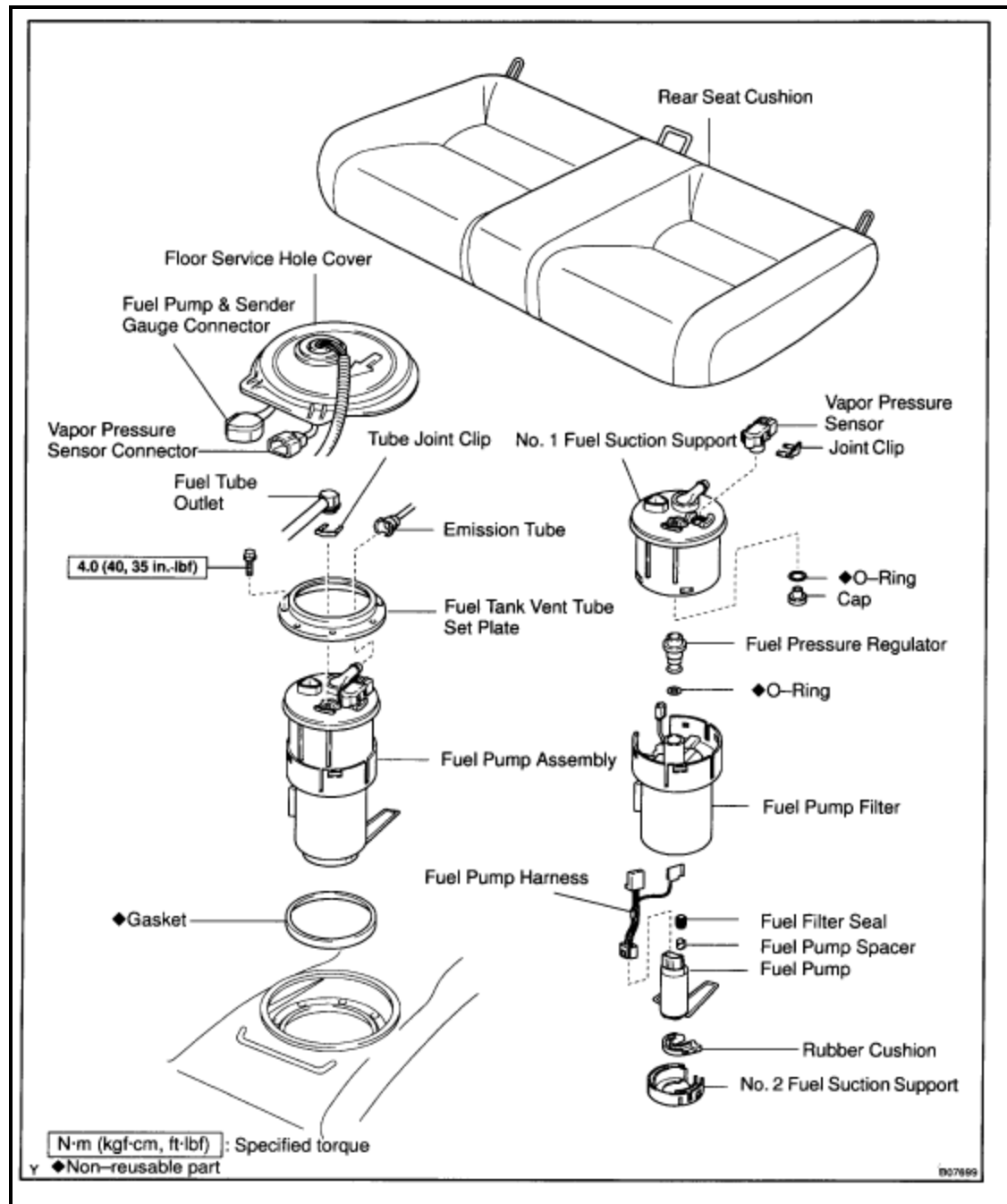


## Removal and Installation



ZOOM

SIZED FOR PRINT

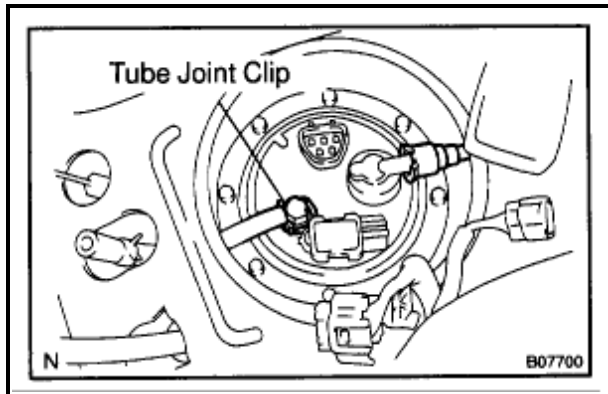
## COMPONENTS

### REMOVAL

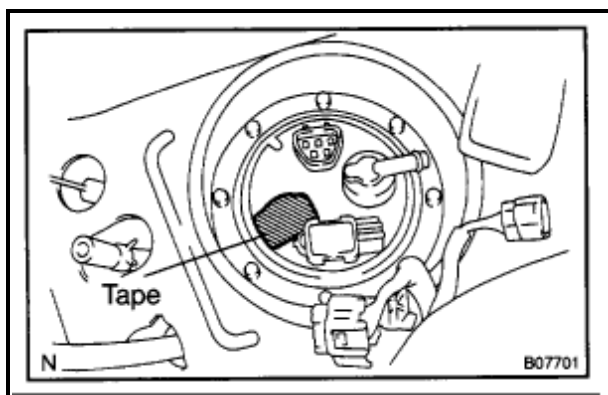
**CAUTION:** Do not smoke or work near an open flame when working on the fuel pump.

1. REMOVE REAR SEAT CUSHION

2. REMOVE FLOOR SERVICE HOLE COVER
3. DISCONNECT FUEL PUMP & SENDER GAUGE CONNECTOR AND [VAPOR PRESSURE SENSOR CONNECTOR](#)
4. DISCONNECT FUEL TUBE AND EMISSION TUBE

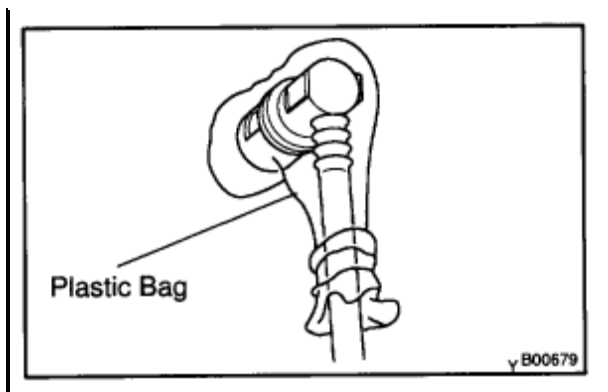
[ZOOM](#)[SIZED FOR PRINT](#)

- a. Wash away the mud, dust and the likes on the fuel suction plate with water.
- b. Pull off the tube joint clip from the No.1 fuel suction plate.
- c. Disconnect the fuel tube from the fuel pump assembly.
- d. Disconnect the emission tube from the fuel pump assembly.

[ZOOM](#)[SIZED FOR PRINT](#)

- e. Attach the tape in order to protect the port portion from the dust.



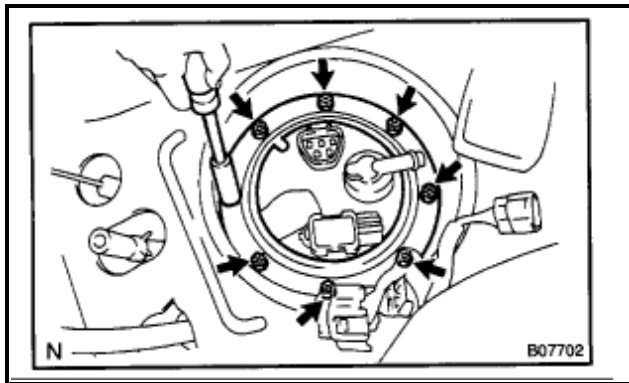


ZOOM

SIZED FOR PRINT

f. Protect the disconnected fuel tube from damage and foreign material by covering it with a plastic bag.

5. REMOVE FUEL PUMP ASSEMBLY FROM [FUEL TANK](#)



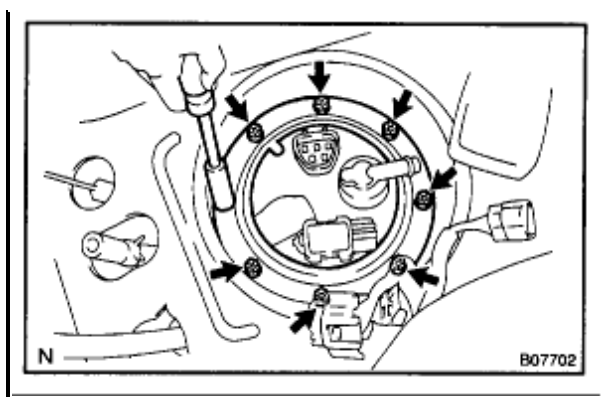
ZOOM

SIZED FOR PRINT

- a. Remove the 8 bolts and fuel tank vent tube set plate.
- b. Pull out the fuel pump assembly. **NOTE:**
  - o Do not damage the fuel pump filter.
  - o Be careful that the arm of the sender gauge should not bent.
- c. Remove the gasket from the pump assembly.

## INSTALLATION



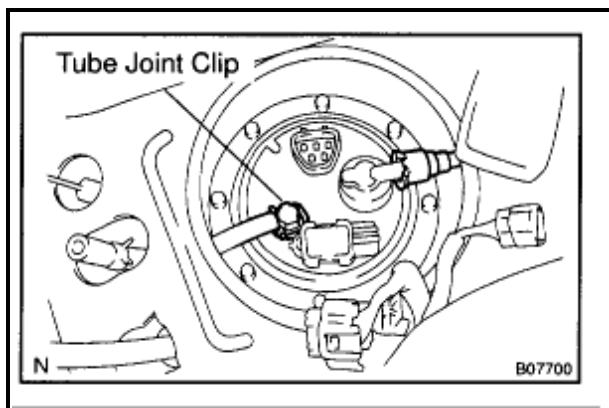


ZOOM

SIZED FOR PRINT

## 1. INSTALL FUEL PUMP ASSEMBLY

- a. Install the new gasket to the fuel pump assembly.
- b. Install the fuel pump assembly to the [fuel tank](#). **NOTE:**
  - o Do not damage the fuel pump filter.
  - o Be careful that the arm of the sender gauge should not bent.
- c. Install the 8 bolts and fuel tank vent tube set plate from the [fuel tank](#). Torque: **4.0 Nm (40 kg.cm, 35 in.lb)**



ZOOM

SIZED FOR PRINT

## 2. CONNECT FUEL TUBE

- a. Clean up around the fuel tube.
- b. Connect the fuel tube and emission tube to the fuel pump assembly.
- c. Connect the tube joint clip to the fuel suction plate.

## 3. CONNECT FUEL PUMP AND SENDER GAUGE CONNECTOR AND [VAPOR PRESSURE SENSOR CONNECTOR](#)

**HINT:** Start the engine, check for fuel leakage.

4. INSTALL FLOOR SERVICE HOLE COVER

- a. Install the service hole cover.
- b. Install the floor carpet.

5. INSTALL REAR SEAT CUSHION