Page 1 of 3

Outside Door Handle - Loose

BODY

BO023R-00

REVISED

Title:

OUTER DOOR HANDLE LOOSE

Models: '00 Celica

September 15, 2000

TSB Revision Notice: Information is updated in this bulletin.

Introduction

The outer <u>door handle</u> on some 2000 model year Celica vehicles may appear to be loose due to a gap between the door handle and door panel. A production countermeasure has been implemented. Use the following procedures to reduce outer door handle movement concerns.

Applicable Vehicles

^ 2000 model year Celica vehicles.

MODEL	STARTING VIN
Celica GT	JTDDR32T3Y0035997
Celica GTS	JTDDY32T2Y0022399
Celica G13	31001321210022399

ZOOM SIZED FOR PRINT

Production Change Information

PART NUMBER	PART NAME	
08231-00801	Interior Noise Kit	

ZOOM SIZED FOR PRINT

Parts Information

OP CODE	DESCRIPTION	TIME	OPN	T1	T2
BD0032	Add Felt & Readjust Outer Door Handle (Left & Right Side)	1.2	692#0–20370–##	62	43

ZOOM SIZED FOR PRINT

Warranty Information

Applicable Warranty*:

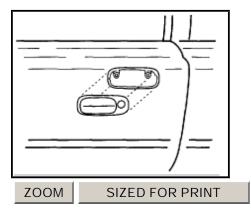
This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.

* Warranty application is limited to correction of a problem based upon a customer's specific complaint.

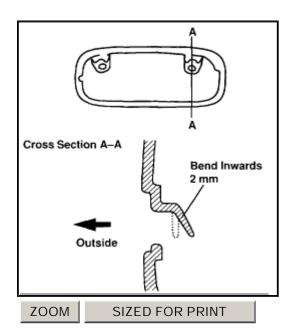
Repair Procedure

Page 2 of 3

- 1. Remove the door trim panel. (Refer to the 2000 MY Celica Repair Manual, page BO-12.)
- 2. Peel back the moisture barrier.
- 3. Disconnect the door lock rod.
- 4. Disconnect the <u>door handle</u> rod.



- 5. Remove the 2 bolts on the outer door handle.
- 6. Remove the outer <u>door handle</u>.



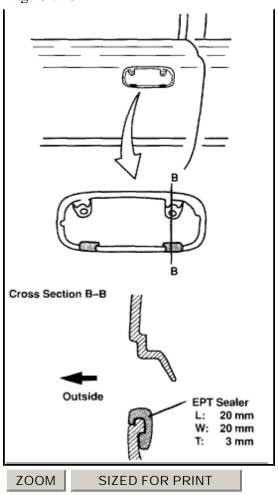
- 7. Adjust both mounting tabs inwards 2 mm as shown in illustration.
- 8. If the outer <u>door handle</u> is still loose after adjusting the mounting tabs, install EPT sealer as indicated below:

Length:	Width:	Thickness:	
20 mm	20 mm	3 mm	
ZOOM	SIZED FOR PRINT		

A. Cut 2 pieces of EPT Sealer in the following dimensions;



Page 3 of 3



B. Install EPT sealer as shown in illustration.

NOTE: Make sure EPT sealer doesn't show when viewed from outside the vehicle.

9. Reassemble in the reverse order of disassembly.