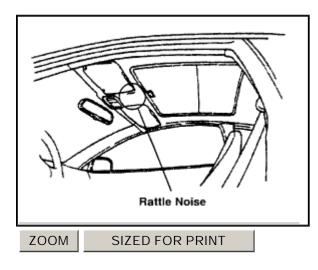
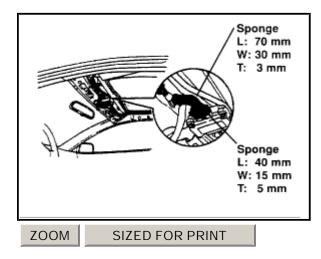
Page 1 of 6 Repair Procedure

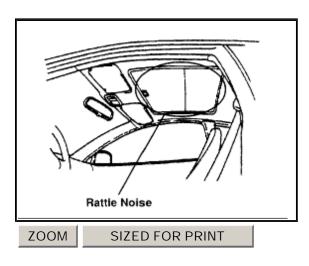
Front Roof Headlining Rattle Noise



To eliminate the rattle noise from the front roof headliner (around the map light):

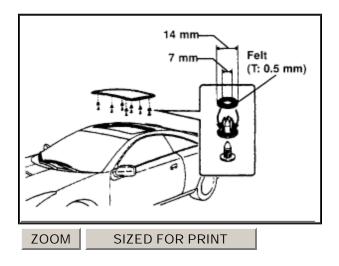


- 1. Lower front of headliner. (Please refer to 2000 MY Celica Repair Manual pages BO-88 to BO-90.)
- 2. Wrap two urethane sponge pieces 70 mm x 30 mm x 3 mm and 40 mm x 15 mm x 5 mm to the <u>sliding roof motor</u> connector and wire as shown.
- 3. Reassemble the vehicle in the reverse order of disassembly.

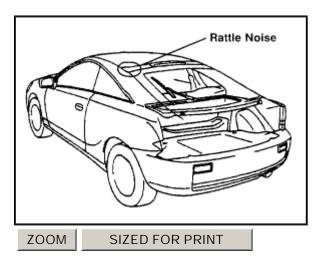


Page 2 of 6 Sliding Roof Rattle Noise

To eliminate the rattle noise from the sliding roof area:

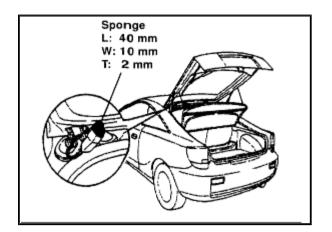


- 1. Remove <u>sliding roof</u> glass.
- 2. Remove 7 clips on the <u>sliding roof</u> glass.
- 3. Make and install felt washers (ID: 7 mm, OD: 14 mm, Thickness: 0.5 mm) under clips or replace all 7 clips with part number 90467-07152-CO as shown.



Back Door Front Left Area Rattle Noise

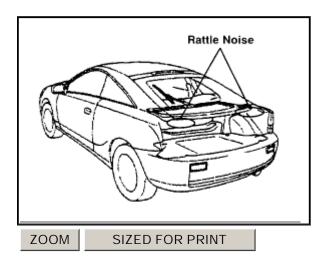
To eliminate the rattle noise from the back door front left area:



Page 3 of 6

ZOOM SIZED FOR PRINT

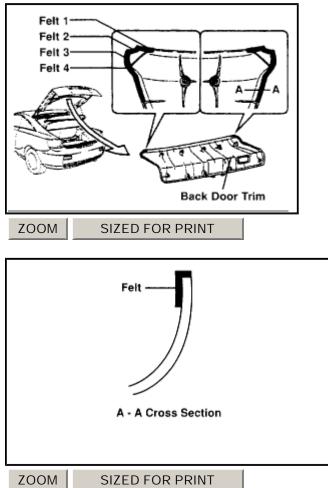
Wrap a urethane sponge piece 40 mm x 10 mm x 2 mm to the center stop light connector as shown.



Back Door Trim Rattle Noise

To eliminate the rattle noise from the back door trim:

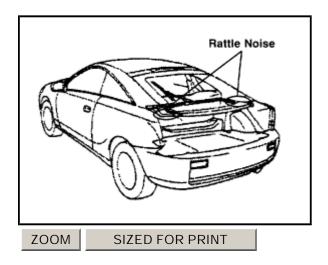
1. Remove back door trim.



2. Add 8 pieces of felt (see table) to the back door trim as shown.

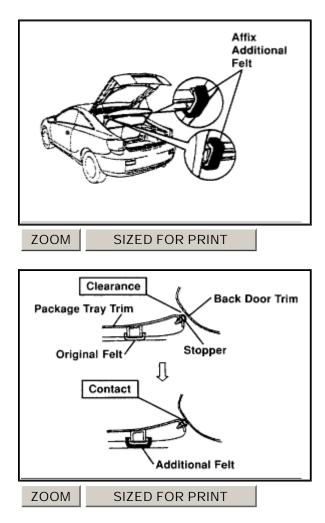
Page 4 of 6

	L:	w :	т:
Felt 1	3 2mm	lOmm	1mm
Felt 2	35mm	lOmm	1mm
Felt 3	3 3 mm	19mm	1mm
Felt 4	115mm	lOmm	1mm



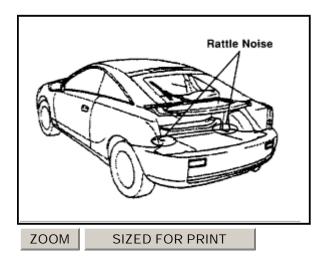
Package Tray Trim Rattle Noise

To eliminate the rattle noise from the package tray:



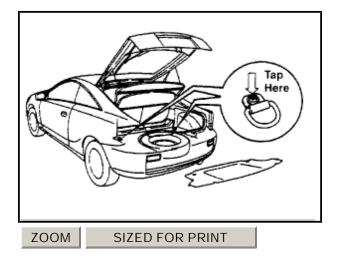
Page 5 of 6

Add felt to the package tray trim until there is no clearance between back door trim and stopper of the package tray trim as shown.

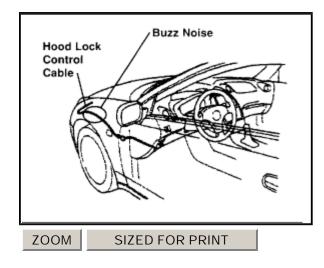


Luggage Compartment Rattle Noise around Tie-down Hook (for vehicles without Deck Floor Box)

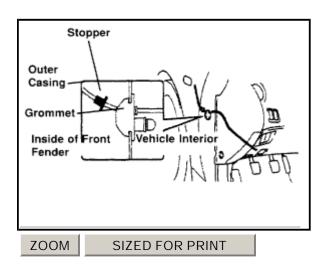
To eliminate the rattle noise from the tie- down hook in the luggage compartment:



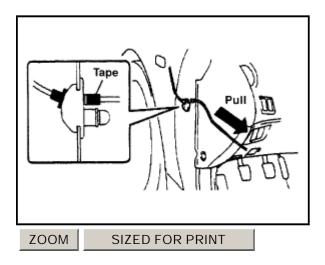
Tap the head of the tie-down hook bolts lightly with a rubber hammer.



Buzz Noise from Instrument Panel (Hood Lock Control Cable) Page 6 of 6 To eliminate the buzz noise from the left side instrument panel:



1. Pull the outer casing of the hood lock control cable as shown until the stopper bottoms on the grommet.



2. Add tape to the cable housing as shown to prevent cable from being pulled back.